



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE105-42121W3-1

Job Sheet 205422



Part No: RBE105-42121W3-1

Job Qty: 1 pcs

Part Name: Base



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/20

Job Tracking No:

Due Date: 1/22/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: URF 19-1197 DWG RBE105-42121W3 Rev.0 IPP Rev. A 19.12.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
							Workcenter / Supplier Lead Time	
100	NLX 2500SY - 1	1 pcs	1/22/20	1/22/20	1.00	0.25	NLX 2500SY - 1	P
110	QC 2	1 pcs	1/22/20	0.00	0.00	QC 2 - 1		
 Container No: S246711  Part: RBE105-42121W3-1 Job No: 205422 Serial No/Batch: S246711 Revision: 0 Inspector: Exp Date: Instructions: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 01/12/20					QC 2 - 2			
					QC 2 - 12			
					QC 2 - 14			
					QC 2 - 17			
					QC 2 - 19			
					QC 2 - 2			
					QC 2 - 20			
					QC 2 - 22			
					QC 2 - 23			
					QC 2 - 25			
					QC 2 - 32			
					QC 2 - 33			
					QC 2 - 35			
					QC 2 - 39	P		
					QC 2 - 4			
					QC 2 - 40			
					QC 2 - 44			
					QC 2 - 45			
					QC 2 - 48			
					QC 2 - 49			
					QC 2 - 50			
					QC 2 - 51			
					QC 2 - 52			
					QC 2 - 57			
QC 2 - 62								
QC 2 - 63								
QC 2 - 8								
QC 2 - 66								
QC 2 - 64								
QC 2 - 65								

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				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
120 QC 8	1 pcs	1/22/20	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	D.A. 20-01-13
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
125 Outsource - 4 - Anodize	1 pcs	1/22/20		GRO002-VC ATG001	2020-01-13
126 Packaging 2-1 - Receive - B4B	1 pcs	1/22/20	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	1/16 JAN 16 2020
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 37 - B4B	
127 QC 6	1 pcs	1/22/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	JAN 16 2020
				QC 6 - 81	DAG 40 9-09
130 Packaging 3-1 - Stock - B4B	1 pcs	1/22/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	GP 20-01-16. GATBD.
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 37 - B4B	
140 QC 21 - SA	1 pcs	1/22/20	0.00 0.00	QC 21 - SA - 21	DAG 21 9-09
				QC 21 - SA - 70	JAN 16 2020
Part Op 100 - 1-Machine as per folio F 141 FOLIO REV: AA DWG REV: A 2-Debur					
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB					

120 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.

125 - Issue P/O; 45532 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant - Material type; 6061T6 -Certificate of Conformity is required

126 - (Receive & Inspect for Damage & Mat'l Certs) C of C required.

127 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R4.000	6061-T6 Round Bar 4.000"	.1230 ft (.123 ea)	100-NLX 2500SY - 1	<u>S152 387</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-NLX 2500SY - 1	M6061T6R4.000	0	5	0

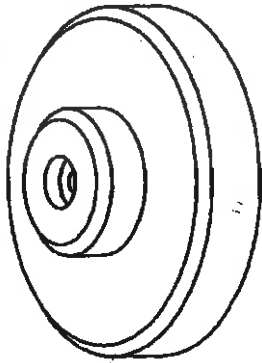
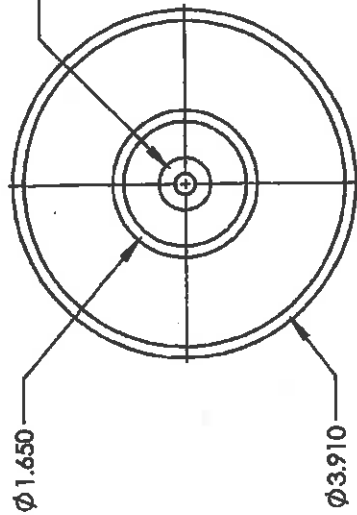
Part Specifications

Specifications could not be found.

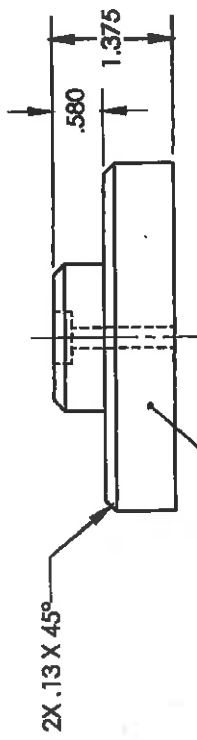
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REV		ECR	REVISIONS		DESCRIPTION	DATE	INITIAL	APPROVED



Ø .234 THRU ALL
~~Ø .580 V .205~~
 L Ø 0.5922
 0.5905 *3A*
11/10/13



-1
 BASE

UNDER REVIEW
 URF 19-1197 19.11.08 (VM)

DART AEROSPACE	
TITLE: SPECIAL MILLING CUTTER	
DWG NO. RBE105-42121W3-1	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS ARE IN INCHES FRACTIONS ARE IN INCHES ANGLES ARE IN DEGREES SURFACES ARE UNLESS NOTED 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY 3. AFTER PLATING 4. INTERFERENCE FIT AND TOL PER 5. UNLESS OTHERWISE NOTED USED ON MODEL EC145, H145	
PART: 6061 FINISH: CLEAR ANODIZE SPEC: MIL-A-8625F, TYPE II, CLASS I DRAWN BY: MACKOVJAK CHECKED: CORPS APPR: QA APPR: APPROVED:	DATE: 2017-08-04 SCALE: 1:2 SHEET 2 OF 3



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045552**



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045552

PO Date: 1/13/20

Due Date: 1/27/20

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

MAILED
2020-01-15

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	205422	RBE105-42121W3-1	RBE105-42121W3 Rev 0	Base -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type: 6061T6 -Certificate of Conformity is required	Firmed X2		1/14/20	2 pcs	0 pcs	2 pcs	\$5.36/pcs	\$10.72
JAN 16 2020												
Line Item Note: ***NEED SUPER RUSH***												
2	205043	D4977-1	D4977 Rev D	Bracket, LH : Various STC's Issue P/O to ATG : 1- Black Anodize as per Dwg 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed X4		1/27/20	4 pcs	0 pcs	4 pcs	\$10.50/pcs	\$42.00
JAN 16 2020												
3	204694	D4977-2	D4977 Rev D	Bracket, RH : Various STC's Issue P/O to ATG : 1- Black Anodize as per Dwg 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed X5		1/27/20	5 pcs	0 pcs	5 pcs	\$10.50/pcs	\$52.50
JAN 16 2020												
4	203865	D4973-1	D4973 Rev C	Upper Cutter Deflector : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) ISSUE P/O: TO:ATG ANODIZE AS PER DWG PRIME AS PER DWG	Firmed X6		1/20/20	8 pcs	0 pcs	6 pcs	\$14.00/pcs	\$84.00
JAN 16 2020												
Line Item Note: **NEED BY JAN 20**												
5	203867	D4974-1	D4974 Rev D	Upper Rail : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : 1- Black Anodize as per Dwg D4974 2- Prime as per dwg	Firmed X5		1/20/20	5 pcs	0 pcs	5 pcs	\$12.75/pcs	\$63.75
JAN 16 2020												



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Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045552



Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6 ✓	204037	RBW6705G02431-3G-1	RBW6705G02431-3G Rev D	Lever Rigging Fork (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X6	-	1/27/20	6 pcs	0 pcs	6 pcs	\$5.36/pcs	\$32.16 UE
JAN 16 2020												
7 ✓	203809	RBT18713-1	RBT18713 Rev E	Body -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X30	-	1/27/20	30 pcs	0 pcs	30 pcs	\$5.36/pcs	\$160.80 JL
JAN 16 2020												
8 ✓	204676	RBW6405G00332-3G-1	RBW6405G00332-3G Rev 5	Base (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed X6	-	1/27/20	6 pcs	0 pcs	6 pcs	\$5.36/pcs	\$32.16 UE
JAN 16 2020												
Grand Total:												\$478.09

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/15/20 12:58 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919391

Date: 15-Jan-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 2 ea	Part: RBE105-42121W3-1 Base Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Sealant .0004-.0010" (.4 - 1 mils) Job: 26742 PO: POHB045552	Rev: 0 Line: 1	JAN 16 2020 DAS 40 9-89
✓ 6 ea	Part: RBW6705G02431-3G-1 Lever Rigging Fork M/R Actuator Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 26747 PO: POHB045552	Rev: D Line: 6	JAN 16 2020
✓ 30 ea	Part: RBT18713-1 Body Anodize per MIL-A-8625F, Type II, Class 2, red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 26748 PO: POHB045552	Rev: E Line: 7	JAN 16 2020
✓ 6 each	Part: RBW6405G00332-3G-1 Base Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 26749 PO: POHB045552	Rev: 5 Line: 8	JAN 16 2020
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: JAN 15 2020		RECEIVED JAN 15 2020 DART AEROSPACE LTD.	

Made in Canada.

